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The manual is divided into SECTIONS which represents major components and systems. Some SECTIONS are further divided into PARTS. Each PART has a title page. A Table of Contents for the particular PART is printed on the back of the title page.

Document
Mercury Water Pump Kit includes plastic pump housing assembly, impeller, face plate, gaskets, drive key or pin, water tube guide sleeve, orings and gear lube fill & vent screw seals. (Pump base not included) Fits all Mercury/Mariner 4 cyl. 65, 80, & 85 HP models, all 6 cyl. engines 1963 thru 1993 and fits MerCruiser I/R/MR/Alpha drives (s/n ...